

# Brewery Chillers

LEGACY CHILLERS

**Legacy Chillers, Inc.**
851 Tech Drive
Telford, PA 18969

**Toll-Free: (877) 988-5464**

LEGACY CHILLERS, INC. – PRODUCT DATA SHEET

## Model: IEZATB25D

## Split-System Air-Cooled 25 HP Brewery Chiller

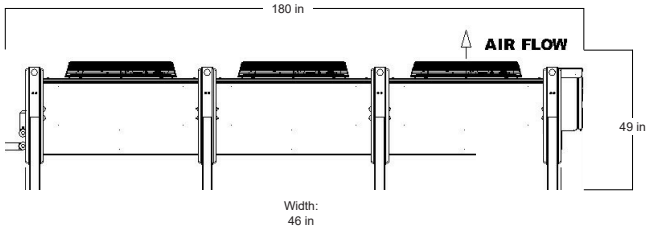



**R454A Refrigerant**

***with* Stainless Steel Tank**

**STANDARD ON ALL LEGACY MODELS:**
Pentra Microsmart, Programmable Logic Controller (PLC) with HMI Touch Screen Display.

Also comes with - Outside Condenser Model (OC25D)




**OC Refrigerant Connections:** Discharge Line- 1 1/8" (2), Liquid Line- 5/8" (2)

## Standard Features:

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Intertek

- **Conforms to UL 60335-2-40:2022 Ed.4**
- **UL 60335-1:2016 Ed.6**
- CSA C22.2 # 60335-1:2016 Ed.2
- CSA C22.2 # 60335-2-40:2022 Ed.4
- **Single point power connection**
- **Pentra Microsmart, Programmable Logic Controller (PLC) with easy to use HMI touch screen display**
- **Door Mounted HMI with weather proof cover**
- **5 Port Ethernet Switch** (Chiller remote network access control and Modbus capability)
- **Remote SMTP services for email alerts**
- **STAINLESS STEEL** Tank
- **STAINLESS STEEL Process Pump**
- **Pump Isolation Valves**
- **Fused, STAINLESS STEEL evaporator pump**
- **STAINLESS STEEL**, brazed plate evaporator
- **Scroll** compressor with crankcase heater
- **Suction accumulator**
- Liquid line drier, sight glass, solenoid
- Electronic expansion valve
- Manual high pressure cutout
- Tank recirculation pump
- **Fluid flow switch**
- **24V control transformer**
- Direct drive condenser fan motor
- Rust resistant, high CFM, aluminum condenser fan blade
- Condenser(s): copper tube/aluminum fin
- Compressor motor contactor
- Condenser motor and control circuit fusing
- **Painted (Powder Coat), galvanized sheet metal cabinet**
- 1/2" insulation on all fluid and Low pressure refrigerant lines
- Complete refrigerant charge from factory
- **Factory performance test prior to shipment**

## Options:

- **Compressor VFD Controller**
- **Remote Idec touchscreen control panel**
- **BacNet Gateway**
- **Process Pump VFD Controller**
- **Condenser Fan VFD Controller**
- 4 year extended compressor warranty
- Casters (factory mounted)
- 115 volt (rain tight) service outlet
- Non Fused Disconnect
- Phase Monitor, line voltage monitor offering protection against phase loss/reversal, unbalance and High/Low voltage
- Compressor fusing
- Compressor Sound Cover
- Flooded cond. w/receiver/head pressure control (0°F)
- Heated, flooded cond. w/receiver/head pressure control (-20°F)
- Water flow meter
- Low flow bypass
- Dual process pump with auto changeover
- Pump suction isolation valve
- Water pressure gauge set
- Coastal powder coat paint protection
- E-Coat Condenser Coil (coastal protection)
- Storage tank sight glass

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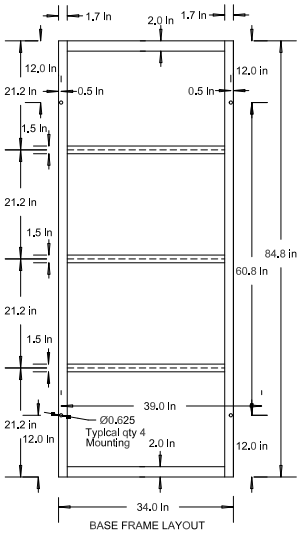
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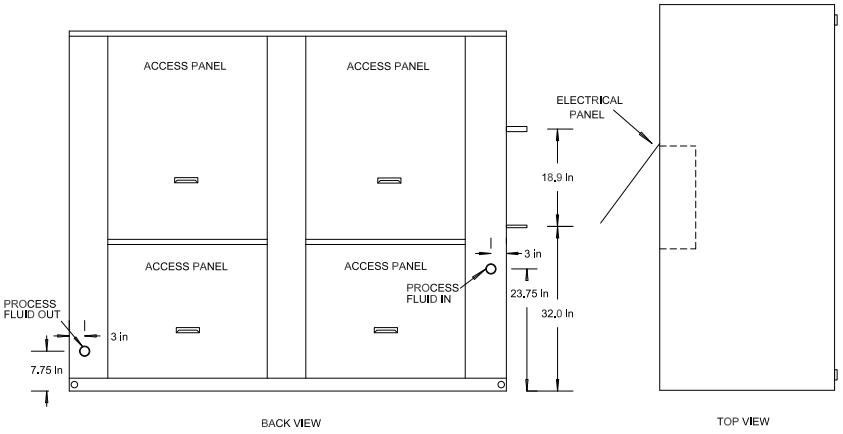
*with Stainless Steel Tank*

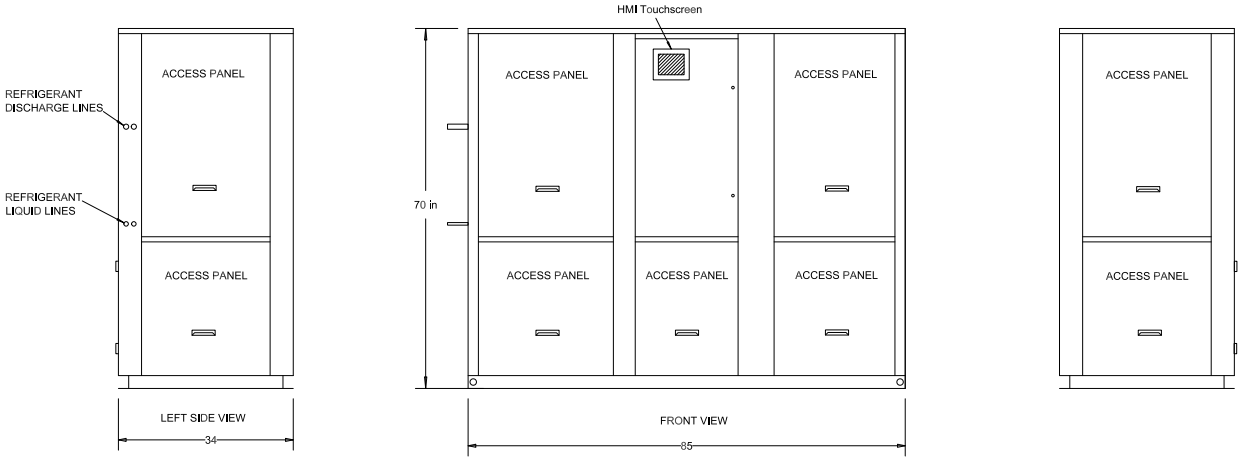
### Product Dimensional Drawing

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### Dimensional & Electrical Table (Dual Circuit)

| Chiller System | Brewery Model | Capacity (90ºF Ambient) | | Glycol Pump (HP) | Tank | Dimensions | | | Ship Weight | Operating Weight | Electrical Data | | | Glycol Fitting Connections |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 28ºF Glycol | 33ºF Glycol | | | Length | Width | Height | | | Voltage / Phase / HZ | MCA | MOP | |
| 25 HP | IEZATB25DF7<br>IEZATB25DH7<br>IEZATB25DI7 | 230200 | 256800 | 3 | 120 | 85 | 34 | 70 | 2500 | 3210 | 208/230-3-60<br>460-3-60<br>575-3-60 | 130<br>59<br>51 | 150<br>80<br>70 | 2" |

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