Standard Features:

- ETL listed to UL1995 & CAN/CSA C22.2 No. 236-11, 4th edition, 10/14/2011
- Single Point Power Connection
- Pentra Microsmart, Programmable Logic Controller (PLC) with easy to use HMI touch screen display
- Data Recording Memory Card
- STAINLESS STEEL, brazed plate evaporator
- SEMI-HEMETIC compressor with crankcase heater and vibration spring mounting kit
- Compressor discharge and suction pipe vibration eliminators
- Suction Accumulator
- Liquid sight-glass, solenoid, TXV and replaceable core drier
- Water flow switch
- 24V control transformer
- Fan cycle control (+40°F)
- Direct drive condenser fan motor
- Rust resistant, high CFM, aluminum condenser fan blade
- Condenser(s): copper tube/aluminum fin, Floating Tube™
- 5 year condenser warranty against tube sheet leaks
- Compressor motor contactor
- Individual condenser motor contactors and fusing
- Condenser control panel with factory mounted door interrupt disconnect switch
- Galvanized steel sheet metal cabinet
- 1/2 inch insulation on all water and refrigerant lines
- Operating Refrigerant charge from factory
- Factory Performance Test prior to shipment

Options:

- Compressor Cylinder Unloading
- Remote Idec touchscreen control panel
- Industrial VPN Router
- 5 Port Ethernet Switch
- BacNet Gateway
- Process Pump VFD Controller
- 4 year extended compressor warranty
- 115 volt (rain tight) service outlet
- Non Fused Disconnect
- Phase Monitor, line voltage monitor offering protection against phase loss/reversal, unbalance and hi/lo voltage
- Compressor fusing
- Compressor Sound Cover
- Flooded cond. w/receiver/head pressure control (0°F)
- Heated, flooded cond. w/receiver/head pressure control (-20°F)
- Factory installed evaporator heat tape freeze protection
- Fused, STAINLESS STEEL process pump
- Dual process pump with manual changeover
- Dual process pump with auto changeover
- Pump suction isolation valve
- Water pressure gauge set
- Water Flow Meter
- Copper finned condenser coil (coastal protection)
- BohnGuard™ coated condenser coil (coastal protection)
- Epoxy or Phenolic coated fins (coastal protection)
- Door Mounted HMI with weather proof cover
## PRODUCT DATA SHEET

**Model:** PSA25D  
**Packaged Air-Cooled**  
**25 Ton Chiller**

### Dimensional & Electrical Table (Dual Circuit)

<table>
<thead>
<tr>
<th>Chiller Models</th>
<th>Length</th>
<th>Width</th>
<th>Height</th>
<th>Voltage</th>
<th>Phase</th>
<th>Freq.</th>
<th>Qty</th>
<th>HP</th>
<th>FLA.</th>
<th>LRA ea.</th>
<th>RLA ea.</th>
<th>Chiller Fluid Conn.</th>
<th>Weight Pounds</th>
</tr>
</thead>
<tbody>
<tr>
<td>PSA25DF5</td>
<td>230</td>
<td>45.5</td>
<td>55</td>
<td>208/230V</td>
<td>3</td>
<td>60Hz</td>
<td>2</td>
<td>15</td>
<td>60</td>
<td>53.5</td>
<td>275</td>
<td>2&quot; FPT</td>
<td>4000</td>
</tr>
<tr>
<td>PSA25DH5</td>
<td></td>
<td></td>
<td></td>
<td>460V</td>
<td>3</td>
<td>60Hz</td>
<td>3</td>
<td>70</td>
<td>3.5</td>
<td>21.2</td>
<td>110</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PSA25DI5</td>
<td></td>
<td></td>
<td></td>
<td>575V</td>
<td>3</td>
<td>60Hz</td>
<td>3</td>
<td>70</td>
<td>3.5</td>
<td>21.2</td>
<td>110</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Capacity Table (Refrigerant R407C)

<table>
<thead>
<tr>
<th>Model</th>
<th>Compressor</th>
<th>LWT °F</th>
<th>80 °F</th>
<th>90 °F</th>
<th>95 °F</th>
<th>100 °F</th>
<th>105 °F</th>
</tr>
</thead>
<tbody>
<tr>
<td>25D</td>
<td>3DS3R17ME</td>
<td>42.0</td>
<td>28.0</td>
<td>25.8</td>
<td>10.3</td>
<td>26.0</td>
<td>9.3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>44.0</td>
<td>29.3</td>
<td>26.0</td>
<td>10.7</td>
<td>27.2</td>
<td>9.2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>45.0</td>
<td>30.7</td>
<td>27.8</td>
<td>8.4</td>
<td>28.8</td>
<td>8.6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50.0</td>
<td>33.2</td>
<td>30.8</td>
<td>9.5</td>
<td>29.6</td>
<td>9.5</td>
</tr>
</tbody>
</table>

1. Capacities on this chart are based on refrigerant R407C. Lower leaving water or low ambient can require the use of a glycol solution or other fluid blends. These solutions affect unit capacities. Please consult the factory on these or other special fluids.
2. KW input is for compressor(s) only.
3. EER = Energy Efficiency Ratio (BTU/watt-hour). Power inputs include compressor(s), condenser fan motor(s) and control power.

### Product Dimensional Drawing