Model: IEZAT4.5S
Split-System Air-Cooled
4.5 Ton Chiller

Standard Features:
- ETL listed to UL1995 & CAN/CSA C22.2 No. 236-11, 4th edition, 10/14/2011
- Single Point Power Connection
- Pentra Microsmart, Programmable Logic Controller (PLC) with easy to use HMI touch screen display
- STAINLESS STEEL, brazed plate evaporator
- Scroll compressor with crankcase heater
- Suction Accumulator
- Water flow switch
- Hot Gas Bypass Capacity Control
- 24V control transformer
- Control circuit fusing
- Compressor motor contactor
- Painted - Powder Coated (Most Models), galvanized sheet metal cabinet
- 1/2” insulation on all water and refrigerant lines
- Liquid line drier, sight glass, solenoid, TXV
- Complete refrigerant charge from factory
- Factory Performance Test prior to shipment
- Extended warranty: See your quote or latest IOM booklet revision

Tank
- STAINLESS STEEL storage tank with 1/2 inch insulation
- Fused, STAINLESS STEEL re-circulation pump for tank operation with ball valve and cleanable strainer
- Tank pressure relief valve, vent and drain

Options:
- Remote Idec touchscreen control panel
- Industrial VPN Router
- 5 Port Ethernet Switch
- BacNet Gateway
- Process Pump VFD Controller
- VFD Compressor Control on primary compressor
- 4 year extended compressor warranty
- Condenser water regulating valve
- 115 volt (rain tight) service outlet
- Non Fused Disconnect
- Phase Monitor, line voltage monitor offering protection against phase loss/reversal, unbalance and hi/lo voltage
- Compressor fusing
- Compressor Sound Cover
- Factory installed evaporator heat tape freeze protection
- Low flow by-pass valve
- Fused, STAINLESS STEEL process pump
- Dual system pump with manual changeover (some models)
- Dual system pump with auto changeover (some models)
- Pump suction isolation valve
- Water pressure gauge set
- Water Flow Meter
- Auto city water changeover panel with filter
- Stainless steel, SCH80 PVC or Polypropylene piping for deionized and reverse osmosis water systems
- Door Mounted HMI with weather proof cover

Tank Options
- Storage tank sight glass
- Tank low liquid level indicator with dry contacts
- Auto Tank Fill
**PRODUCT DATA SHEET**

**Model: IEZAT4.5S**  
*Split-System Air-Cooled 4.5 Ton Chiller*

*with Stainless Steel Tank*

**Dimensional & Electrical Table (Single Circuit)**

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**Capacity Table (Refrigerant R407C)**

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* = Requires the use of glycol.

**Product Dimensional Drawing**

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