Remote control panel configuration

Host - PLC
Default IP:192.168.1.5

Host - Touch Screen HMI
Default IP:192.168.1.6

Remote - Touch Screen HMI
Default IP:192.168.1.6

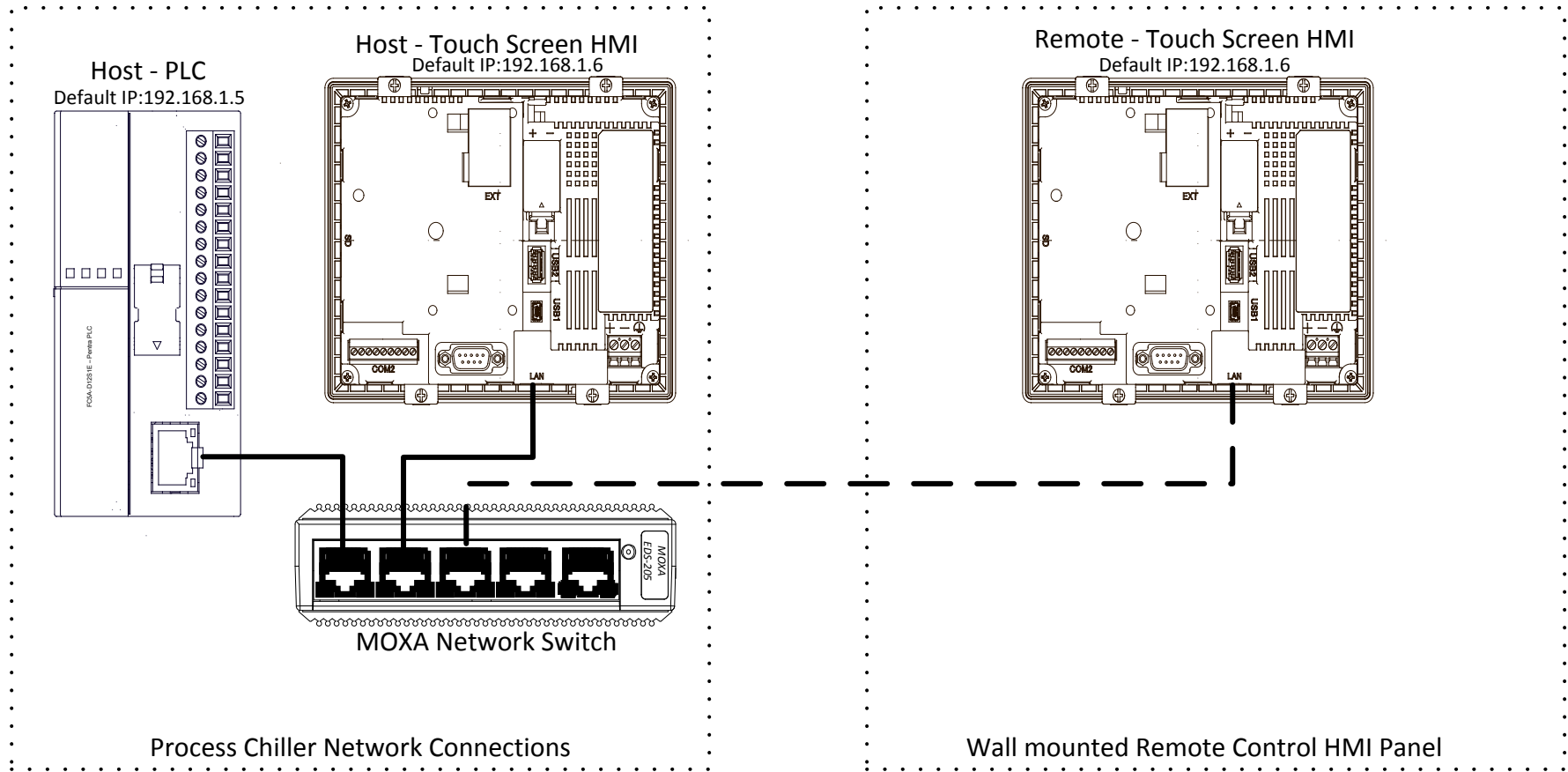MOXA Network Switch

Process Chiller Network Connections

Wall mounted Remote Control HMI Panel

Comments: 1. Dashed network connection (Standard CAT 5/6 Ethernet cable) provided by others. 2. It is not recommended to connect MOXA switch to buildings subnet. Doing so may cause communication problems between both the host HMI and remote HMI to the host PLC. 3. Once connected, user can control the process chiller using either the host HMI (located in the chillers control compartment) or the remote HMI located on the wall mounted remote control panel.

Drawn by: Mking	SIZE	FSCM NO		DWG NO	REV
	NA	NA		NA	1
Rev date: 9-28-13	SCALE	NONE		SHEET	1 OF 1